

TECHNICAL DATA SHEET**en****Name of product:****EFAmetal Hammerpaint 0122**

Type of product:	Styrene-modified alkyd-based hammerpaint.
Application:	Decorative coating for indoor metal items such as store fixtures.
Properties:	Fast drying enamel with hammer effect. To achieve corrosion protection primer with primer indispensable.
Solids:	53 weight % 47 vol. %
Pre-treatment:	Sand blasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1, in addition to, for example, priming with EFAmetal Machine Primer 0100.

Application:

Method:	Recommended viscosity:	Thinner:
Conventional spraying	60 - 65 sec. DIN-cup 4 mm	0700-68063

After use, it is necessary to clean spraying equipment, etc. carefully to remove residues of silicone.

Drying:

	Drying time	Film thickness - dry
Dust dry	30 minutes 20 °C	30 - 50 µm
Dry to touch	2 hours 20 °C	30 - 50 µm

System Specification:

Primer	1x EFAmetal Maskinprimer 0100	40 my
Top Coat	1x EFAmetal Hammerpaint 0122	40 my

Recommended coating thickness: Wet film: 85 µm Dry film: 40 µm

Coverage: Theoretical: 12 m²/ltr.

Storage: Store cool and dry

Shelf-life: 12 Months in an unopened container

Cleaning: Tools clean with Synthetic Thinner 0700-68063.

Available colors: Grey, blue and green

Note: EFAmetal Hammerpaint is not suitable for application on EFAmetal Shop Primer 0200 or EFAmetal Machine Primer 0102.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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