

TECHNICAL DATA SHEET

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Name of product:

EFAMetal Shopprimer 0200

Type of product:	Anti-corrosive primer based on polyvinyl butyral and phenolic formaldehyde resin.
Application:	Protects all structural metals against corrosion, especially metals to be welded. A primer that improves adhesion on light alloys or galvanized steel.
Properties:	Fast drying, good adhesion and anti-corrosive. Can be coated with most paint types, such as alkyd paints, EFAtop PU 440 paint and EFAtop EFATHERM series 0304.
Solids:	34 weight % 20 vol. %
Pre-treatment:	The surface must be free of grease, oil and rust contaminants.

Application:

Method:	Recommended viscosity:	Thinner:
Conventional spraying	20 - 25 sec. DIN-cup 4 mm	0700-68013

Drying:

	Drying time	Film thickness - dry
Dust dry	15 minutes 20 °C	15 - 25 µm
Dry to touch	30 minutes 20 °C	15 - 25 µm
Dry to recoat	30 minutes 20 °C	15 - 25 µm

System Specification:

Primer	1x EFAMetal Shopprimer 0200	20 µm
Top coat	1x EFAMetal Machine Enamel 0130	40 µm

Recommended coating thickness: Wet film: 100 µm Dry film: 20 µm

Coverage: Theoretical: 10 m²/ltr.

Storage: Store above 5° C.

Shelf-life: 12 Months in an unopened container

Cleaning: Cleaning: Spraying equipment may be cleaned with Universel Thinner 0700 68013.

Note: EFAMetal Shopprimer series 0200 is heat resistant up to 400° C. However, yellowing may occur, except with black no. 79089. When using as a primer with light, oven curing paints, the topcoat may yellow at temperatures over 140° C. EFAMetal H2O Shop Primer series 0561 is our water-borne alternative. The product should not be used as a single layer coating on exterior substrates, but should be coated. EFAMetal Shop Primer is not usable as primer under EFAMetal EFAspeed, EFAMetal EFAspray or EFAMetal Hammer Finish.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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