

TECHNICAL DATA SHEET

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Name of product:

Efaterm Polyester Primer 0346

Type of product:	Oven cured primer based on polyester and melamine.
Application:	Primer for steel, aluminium and galvanized steel. Long exterior durability when applied together with topcoat.
Properties:	Outstanding adhesion, impact resistance, and elasticity. Does not yellow with overcuring.
Solids:	51 weight % 41 vol. %
Pre-treatment:	Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1 is recommended.

Application:

Method:	Recommended viscosity:	Thinner:
Conventional spraying	20-25 sec. DIN-cup 4 mm	0700-68063
High rotational spray equipment	20-25 sec. DIN-cup 4 mm	0600-01001

Drying:

	Drying time	Film thickness - dry
Flash off	10 minutes 20 °C	25 - 35 µm
Oven curing	20 minutes 160 °C	25 - 35 µm

Recommended coating thickness: Wet film: 85 µm Dry film: 35 µm

Coverage: Theoretical: 12 m²/ltr.

Storage: Store cool and dry

Shelf-life: 12 Months in an unopened container

Note: H2O Efaterm Primer series 0590 is our water-borne alternative, to Efaterm Polyester Primer series 0346.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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