

TECHNICAL DATA SHEET

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Name of product:

EFAtop OX 471 enamel

Type of product:	Vegetable oil based medium solids 2-pack reaction-curing enamel. Mix EFAtop OX 471 one coat with OX hardener 0610 03329 before using.		
Application:	Painting of metal, e.g. vehicles and machines. Suitable for use as a one coat paint for indoor applications.		
Properties:	Provides a rich, tough, and robust surface with good chemical resistance. Applicable outdoors if applied over primer.		
Solids:	63 weight %	52 vol. %	Ready to use mixture: Yes
Pre-treatment:	Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1 is recommended.		

2-Pack Products:

Catalyst	Mixing ratio (volume)	Pot life
0610 - 03329	2 : 1	8 hours 20 °C

Drying:

	Drying time	Film thickness - dry
Dry to handle	2 hours 20 °C	40 - 60 µm
Dry to touch	4 hours 20 °C	40 - 60 µm
Forced drying	30 minutes 80 °C	40 - 60 µm

Recommended coating thickness: Wet film: 100 µm Dry film: 50 µm

Coverage: Theoretical: 10 m²/ltr.

Storage: Store cool and dry

Shelf-life: 12 Months in an unopened container

Note: If the best possible gloss retention is required, we recommend the use of EFAtop PU 440 enamel.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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