

TECHNICAL DATA SHEET

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Name of product:

EFAcombi PU 443 one coat

Type of product: 2-pack acrylic/polyurethane paint containing zinc phosphate, an anti-corrosive pigment.

Application: Single-layer paint for coating metal.

Properties: Outstanding toughness and protection against corrosion as well as chemical and weather resistance.

Solids: 60 weight % 46 vol. % Ready to use mixture: Yes

Pre-treatment: Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1 is recommended.

Application:

Method:

Airless/Airmix

Recommended viscosity:

40-45 sec. DIN-cup 4 mm

Thinner:

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2-Pack Products:

Catalyst

0610 19020

Mixing ratio (volume)

7 : 1

Pot life

8 hours 20 °C

Drying:

	Drying time	Film thickness - dry
Dust dry	1 hour 20 °C	50 - 70 µm
Dry to touch	2 hours 20 °C	50 - 70 µm
Recoat before	7 day(s) 20 °C	50 - 70 µm
Forced drying	30 minutes 60 °C	50 - 70 µm

Recommended coating thickness: Wet film: 130 µm Dry film: 60 µm

Coverage: Theoretical: 8 m²/ltr.

Storage: Store at minimum. 5°C.

Shelf-life: 12 Months in an unopened container

Cleaning: Spraying equipment may be cleaned with Thinner 0600-89137.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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