

## TECHNICAL DATA SHEET

en

Name of product:

### FAXE HS Industry Oil 0185

<b>Type of product:</b>	High solids oil for wooden floors. Based on refined vegetable oils.
<b>Application:</b>	Industrial oiling of wood for parquet flooring. Suitable for all types of wood. Can be combined with 5 % FAXE HS Industry Oil Hardener 0610 20052 to create a 2K oil.
<b>Properties:</b>	Gives a surface resistant to dirt and spills like water and coffee.
<b>Solids:</b>	87 weight %      86 vol. %
<b>Pre-treatment:</b>	The wood has to be sanded, clean and dry. If desired, lye can be applied before oiling, for example FAXE Special Lye, series 0288.

**Application:**

<b>Method:</b>	<b>Recommended viscosity:</b>	<b>Thinner:</b>
Industrial roller coater	30-40 sec. DIN-cup 4 mm	White spirit

**Drying:**

	<b>Drying time</b>	<b>Film thickness - dry</b>
Dry to handle	1 hour 20 °C	15-18 g/m <sup>2</sup>
Forced drying	20 minutes 50 °C	15-18 g/m <sup>2</sup>
Sandable after	3 day(s) 20 °C	15-18 g/m <sup>2</sup>

**System Specification:**

If using the oil as a 2K system, add 5 % FAXE HS Industry Oil Hardener (0610 20052) and mix thoroughly for at least 3 minutes. The potlife after adding hardener is approx. 3-4 hours before the application viscosity is affected.

If desired, the surface can be brushed before application and after the first and second layer.

First layer:

Apply approx. 15 g/m<sup>2</sup>

Pad the surface 1-2 times with a white or red pad

Second layer:

Apply approx. 10 g/m<sup>2</sup>

Pad the surface 1-2 times with a white or red pad

Dry the oil for at least 1 hour at 20° C before handling.

<b>Coverage:</b>	Theoretical: 45 m <sup>2</sup> /ltr.
<b>Storage:</b>	Frostfree, cool, and closed.
<b>Shelf-life:</b>	24 Months in an unopened container
<b>Cleaning:</b>	Tools are best rinsed with white spirit or FAXE Machine Cleaner 0600 21086.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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