

TECHNICAL DATA SHEET**en****Name of product:****Efatherm 0304****Type of product:** Oven-curing alkyd-, melamine- and polyester-based paint.**Application:** Coating of steel and light alloys, e.g. Lamps, signs, equipment parts, etc.**Properties:** Surface dries quickly to avoid pollution by dust. Excellent hardness and exceptional adhesion. Chemical resistant, lightfast and retains its gloss when used outdoors. The corrosion resistance depends on the type of primer used. Does not yellow with overcuring.**Solids:** 64 weight % 50 vol. %**Pre-treatment:** Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1 is recommended.**Application:****Method:**

Conventional spraying

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Recommended viscosity:

25-30 sec. DIN-cup 4 mm

25-30 sec. DIN-cup 4 mm

Thinner:

0600-91162

0600-05205

Drying:

	Drying time	Film thickness - dry
Flash off	10 minutes 20 °C	30 - 50 µm
Oven curing	20 minutes 150 °C	30 - 50 µm

Recommended coating thickness: Wet film: 60 µm Dry film: 30 µm**Coverage:** Theoretical: 16 m²/ltr.**Storage:** Store cool and dry**Shelf-life:** 12 Months in an unopened container**Note:** Less hazardous development of Efaterm, series 0302. H2O Efaterm series 0592 is our water-borne alternative.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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