

TECHNICAL DATA SHEET**en**

Name of product:

Bådelak 0184

Type of product:	Urethane alkyd-based clear varnish modified with drying oil.
Application:	Primarily a boat lacquer, but also most suitable as a floor lacquer.
Properties:	Rich lacquer with good mechanical properties and particularly good water resistance. Available in Matte and Glossy.
Solids:	52 weight % 46 vol. %
Pre-treatment:	The wood must be dry and free of dirt. It should be primed with Boat Lacquer thinned with 10% white spirits.

Application:

Method:	Recommended viscosity:	Thinner:
Brush and roller	No thinning required	-
Paint equipment can be cleaned with white spirit.		

Drying:

	Drying time	Film thickness - dry
Dust dry	2 hours 20 °C	20 - 40 µm
Dry to touch	4 hours 20 °C	20 - 40 µm
Dry to recoat	4 hours 20 °C	20 - 40 µm
Dry to touch @ low temperature	6 hours 10 °C	20 - 40 µm

Recommended coating thickness:	Wet film: 75 µm	Dry film: 35 µm
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Coverage:	Theoretical: 13 m ² /ltr.
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Storage:	Store cool and dry
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Shelf-life:	12 Months in an unopened container
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Note:	Boat lacquer should be applied in several thin layers instead of a thick layer, as this provides the strongest and fastest hardening and maximum durability. Sand lightly between coatings.
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This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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