

TECHNICAL DATA SHEET

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Name of product:

One Coat Finish 0164

Type of product:	Urethane alkyd-based paint containing zinc phosphate, an anti-corrosive pigment.
Application:	Treatment of steel substrate surfaces, where strong abrasion resistance, durability and weather resistance are important requirements.
Properties:	Fast drying, good adhesion and anti-corrosive.
Solids:	57 weight % 41 vol. %
Pre-treatment:	Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1 is recommended.

Application:

Method:	Recommended viscosity:	Thinner:
Conventional spraying	25 - 30 sec. DIN-cup 4 mm	0700-68063
Airless/Airmix	45 - 50 sec. DIN-cup 4 mm	0700-68063

This product has been modified to allow electrostatic application.

Drying:

	Drying time	Film thickness - dry
Dust dry	45 minutes 20 °C	100 - 150 µm
Dry to touch	1 hour 20 °C	100 - 150 µm
Dry to touch @ low temperature	2 hours 10 °C	100 - 150 µm

Recommended coating thickness: Wet film: 150 µm Dry film: 60 µm

Coverage: Theoretical: 7 m²/ltr.

Storage: Store cool and dry

Shelf-life: 24 Months in an unopened container

Cleaning: Tools clean with Synthetic Thinner 0700-68063.

Note: One Coat Finish is not manufactured in high gloss, but at a maximum gloss of 60 - 70. Waterborne One Coat series 0560 is our water-borne alternative.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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